



HMG Powder Coatings Limited

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PowderAdd 901F Degassing Agent

Product Description	PowderAdd 901F improves degassing properties in powder coatings applied on porous substrates, including Hot Dip Galvanised substrates and zinc metal sprayed substrates. PowderAdd 901F is a free flowing product designed to be used as a post additive. It can be easily dispersed in the ready made powder coating without seeding.		
Key Features	Improves degassing properties of powder coatings, including polyester, hybrid and epoxy. Suitable for use on all porous substrates.		
Properties	Appearance	Off-white, free-flowing powder	
	Odour	Slight	
Recommendations for Use	Addition	Use between 0.5 – 4.0% w/w	
		Hot Dip Galvanised	1 - 2% w/w
		Zinc Metal Spray	2 - 4% w/w
	With increased levels of addition, a white cast may be seen on the coating surface. Test thoroughly before use. The product may impair the screen printing properties of the coating surface. Generally, wiping the surface with an alcohol or acetone will improve its screen printing properties. PowderAdd 901F is designed for easy dispersion into a powder coating. The simplest method of achieving dispersion is by adding to a fluidised bed. Tumble mixing the product will work, but ensure complete mixing is achieved.		
Health & Safety	This product is intended for use only by professional applicators in industrial environments. Consult the relevant health and safety data sheet indicated in the box label before use.		

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